

## Fundamentals Of Metal Fatigue Analysis

Fatigue and Durability of Structural Materials explains how mechanical material behavior relates to the design of structural machine components. The major emphasis is on fatigue and failure behavior using engineering models that have been developed to predict, in advance of service, acceptable fatigue and other durability-related lifetimes. The book covers broad classes of materials used for high-performance structural applications such as aerospace components, automobiles, and power generation systems. Coverage focuses on metallic materials but also addresses unique capabilities of important nonmetals. The concepts are applied to behavior at room or ambient temperatures; a planned second volume will address behavior at higher-temperatures. The volume is a repository of the most significant contributions by the authors to the art and science of material and structural durability over the past half century. During their careers, including 40 years of direct collaboration, they have developed a host of durability models that are based on sound physical and engineering principles. Yet, the models and interpretation of behavior have a unique simplicity that is appreciated by the practicing engineer as well as the beginning student. In addition to their own pioneering work, the authors also present the work of numerous others who have provided useful results that have moved progress in these fields. This book will be of immense value to practicing mechanical and materials engineers and designers charged with producing structural components with adequate durability. The coverage is appropriate for a range of technical levels from undergraduate engineering students through material behavior researchers and model developers. It will be of interest to personnel in the automotive and off-highway vehicle manufacturing industry, the aeronautical industry, space propulsion and the power generation/conversion industry, the electric power industry, the machine tool industry, and any industry associated with the design and manufacturing of mechanical equipment subject to cyclic loads.

Fatigue of structures and materials covers a wide scope of different topics. The purpose of the present book is to explain these topics, to indicate how they can be analyzed, and how this can contribute to the designing of fatigue resistant structures and to prevent structural fatigue problems in service. Chapter 1 gives a general survey of the topic with brief comments on the significance of the aspects involved. This serves as a kind of a program for the following chapters. The central issues in this book are predictions of fatigue properties and designing against fatigue. These objectives cannot be realized without a physical and mechanical understanding of all relevant conditions. In Chapter 2 the book starts with basic concepts of what happens in the material of a structure under cyclic loads. It illustrates the large number of variables which can affect fatigue properties and it provides the essential background knowledge for subsequent chapters. Different subjects are presented in the following main parts: • Basic chapters on fatigue properties and predictions (Chapters 2–8) • Load spectra and fatigue under variable-amplitude loading (Chapters 9–11) • Fatigue tests and scatter (Chapters 12 and 13) • Special fatigue conditions (Chapters 14–17) • Fatigue of joints and structures (Chapters 18–20) • Fiber-metal laminates (Chapter 21) Each chapter presents a discussion of a specific subject.

comprehensive coverage of both the "how" and "why" of metal failures Metal Failures gives engineers the intellectual tools and practical understanding needed to analyze failures from a structural point of view. Its proven methods of examination and analysis enable investigators to: \* Reach correct, fact-based conclusions on the causes of metal failures \* Present and defend these conclusions before highly critical bodies \* Suggest design improvements that may prevent future failures Analytical methods presented include stress analysis, fracture mechanics, fatigue analysis, corrosion science, and nondestructive testing. Numerous case studies illustrate the application of basic principles of metallurgy and failure analysis to a wide variety of real-world situations. Readers learn how to investigate and analyze failures that involve: \* Alloys and coatings \* Brittle and ductile fractures \* Thermal and residual stresses \* Creep and fatigue \* Corrosion, hydrogen embrittlement, and stress-corrosion cracking This useful professional reference is also an excellent learning tool for senior-level students in mechanical, materials, and civil engineering.

Fatigue Testing and Analysis: Theory and Practice presents the latest, proven techniques for fatigue data acquisition, data analysis, and test planning and practice. More specifically, it covers the most comprehensive methods to capture the component load, to characterize the scatter of product fatigue resistance and loading, to perform the fatigue damage assessment of a product, and to develop an accelerated life test plan for reliability target demonstration. This book is most useful for test and design engineers in the ground vehicle industry. Fatigue Testing and Analysis introduces the methods to account for variability of loads and statistical fatigue properties that are useful for further probabilistic fatigue analysis. The text incorporates and demonstrates approaches that account for randomness of loading and materials, and covers the applications and demonstrations of both linear and double-linear damage rules. The reader will benefit from summaries of load transducer designs and data acquisition techniques, applications of both linear and non-linear damage rules and methods, and techniques to determine the statistical fatigue properties for the nominal stress-life and the local strain-life methods. Covers the useful techniques for component load measurement and data acquisition, fatigue properties determination, fatigue analysis, and accelerated life test criteria development, and, most importantly, test plans for reliability demonstrations Written from a practical point of view, based on the authors' industrial and academic experience in automotive engineering design Extensive practical examples are used to illustrate the main concepts in all chapters

This book provides the first comprehensive review of its kind on the long-term behaviour of composite materials and structures subjected to time variable mechanical, thermal, and chemical influences, a subject of critical importance to the design, development, and certification of high performance engineering structures. Specific topics examined include damage, damage characterization, and damage mechanics; fatigue testing and evaluation; fatigue behaviour of short and long fibre reinforced polymer and metal matrix materials; viscoelastic and moisture effects; delamination; statistical considerations; the modeling of cumulative damage development; and life prediction. The volume provides an extensive presentation of data, discussions, and comparisons on the behaviour of the major types of material systems in current use, as well as extensive analysis and modeling (including the first presentation of work not found elsewhere). The book will be of special interest to engineers concerned with reliability, maintainability, safety, certification, and damage tolerance; to materials developers concerned with making materials for long-term service, especially under severe loads and environments, and to lecturers, students, and researchers involved in material system design, performance, solid mechanics, fatigue, durability, and composite materials. The scope of the work extends from entry level material to the frontiers of the subject.

The first book to present current methods and techniques of fatigue analysis, with a focus on developing basic skills for selecting appropriate analytical techniques. Contains numerous worked examples, chapter summaries, and problems. (vs. Fuchs/Stevens).

\* Numerous line drawings with consistent format and units allow easy comparison of the behavior of a very wide range of materials \* Transmission electron micrographs provide a direct insight in the basic microstructure of metals deforming at high temperatures \* Extensive literature review of over 1000 references provide an excellent reference document, and a very balanced discussion Understanding the strength of materials at a range of temperatures is critically important to a huge number of researchers and practitioners from a wide range of fields and industry sectors including metallurgists, industrial designers, aerospace R&D personnel, and structural engineers. The most up-to date and comprehensive book in the field, Fundamentals of Creep in Metals and Alloys discusses the fundamentals of time-dependent plasticity or creep plasticity in metals, alloys and metallic compounds. This is the first book of its kind that provides broad coverage of a range of materials not just a sub-group such as metallic compounds, superalloys or crystals. As such it presents the most balanced view of creep for all materials scientists. The theory of all of these phenomena are extensively reviewed and analysed in view of an extensive bibliography that includes the most recent publications in the field. All sections of the book have undergone extensive peer review and therefore the reader can be sure they have access to the most up-to-date research, fully interrogated, from the world's leading investigators. · Numerous line drawings with consistent format and units allow easy comparison of the behavior of a very wide range of materials · Transmission electron micrographs provide a direct insight in the basic microstructure of metals deforming at high temperatures · Extensive literature review of over 1000 references provide an excellent reference document, and a very balanced discussion

It is often difficult to become familiar with the field of metal fatigue analysis. Among other reasons, statistics being an important one. Therefore this book focuses on the basics of statistics for metal fatigue analysis. It is written for engineers in the fields of simulation, testing and design who look for a quick introduction to the statistics of metal fatigue. This book enables you - to understand and apply the statistics for metal fatigue in engineering - to evaluate metal fatigue test data (S-N curves and endurance limits) statistically using probability net and regression - to evaluate endurance limits with the stair case method or the probit method - to calculate safety factors for your components - to assess the impact of small sample sizes - to find and evaluate outliers statistically and - to compare samples with statistic tests like the t-Test. In order to ensure a quick understanding, this book focuses on the most important methods and is limited to the downright necessary mathematics. In addition, you will find helpful tips and experiences for a significant improvement of our learning efficiency. For a comprehensible arrangement of the content many illustrations are utilized, which represents the text. In addition to it, a simple, clear language is consciously used. In order to consolidate the understanding, the theory is also supplemented by extensive job relevant exercises. For easy application of the methods of metal fatigue in engineering you will find useful Excel tools for your own analysis. These cover the basics of the important methods of this book and can be downloaded for free.

SOLIDWORKS 2021: A Power Guide for Beginners and Intermediate Users textbook has been designed for instructor-led courses as well as self-paced learning. It is intended to help engineers and designers interested in learning SOLIDWORKS for creating 3D mechanical design. This textbook is a great help for new SOLIDWORKS users and a great teaching aid in classroom training. This textbook consists of 14 chapters, with a total of 798 pages covering the major environments of SOLIDWORKS such as Sketching environment, Part modeling environment, Assembly environment, and Drawing environment. This textbook teaches users to use SOLIDWORKS mechanical design software for creating parametric 3D solid components, assemblies, and 2D drawings. This textbook also includes a chapter on creating multiple configurations of a design. This textbook not only focuses on the usage of the tools and commands of SOLIDWORKS but also on the concept of design. Every chapter in this textbook contains tutorials that provide users with step-by-step instructions for creating mechanical designs and drawings with ease. Moreover, every chapter ends with hands-on test drives which allow users to experience the user friendly and technical capabilities of SOLIDWORKS.

This volume contains the proceedings of the XIX International Colloquium on Mechanical Fatigue of Metals, held at the Faculty of Engineering of the University of Porto, Portugal, 5-7 September 2018. This International Colloquium facilitated and encouraged the exchange of knowledge and experiences among the different communities involved in both basic and applied research in the field of the fatigue of metals, looking at the problem of fatigue exploring analytical and numerical simulative approaches. Fatigue damage represents one of the most important types of damage to which structural materials are subjected in normal industrial services that can finally result in a sudden and unexpected abrupt fracture. Since metal alloys are still today the most used materials in designing the majority of components and structures able to carry the highest service loads, the study of the different aspects of metals fatigue attracts permanent attention of scientists, engineers and designers.

Understanding why and how failures occur is critical to failure prevention, because even the slightest breakdown can lead to catastrophic loss of life and asset as well as widespread pollution. This book helps anyone involved with machinery reliability, whether in the design of new plants or the maintenance and operation of existing ones, to understand why process equipment fails and thereby prevent similar failures.

An integral review is given in this book on the fatigue phenomenon covering the fundamentals of fatigue damage initiation, relevant factors influencing fatigue crack propagation and fatigue life, random load analysis, and simulation for theoretical and experimental fatigue life assessment. The entire chain of problems related to fatigue of metals and structural components is covered. Specifically, it describes the low-cycle plastic properties and statistically interprets the material stress reaction, examining original results of investigations on inelastic deformations under high cycle cyclic loading and correlating them with a number of use parameters. The limit states of bodies with primary defects and their resistance to fatigue crack propagation are discussed. Measurements, analysis and real-time modelling of operating loads for experimental fatigue life verification are reviewed as well as introducing some new fatigue damage accumulation hypotheses based on dissipated energy.

With its combination of practicality, readability, and rigor that is characteristic of any truly authoritative reference and text, Fracture Mechanics: Fundamentals and Applications quickly established itself as the most comprehensive guide to fracture mechanics available. It has been adopted by more than 100 universities and embraced by thousands of professional engineers

worldwide. Now in its third edition, the book continues to raise the bar in both scope and coverage. It encompasses theory and applications, linear and nonlinear fracture mechanics, solid mechanics, and materials science with a unified, balanced, and in-depth approach. Reflecting the many advances made in the decade since the previous edition came about, this indispensable Third Edition now includes: A new chapter on environmental cracking Expanded coverage of weight functions New material on toughness test methods New problems at the end of the book New material on the failure assessment diagram (FAD) method Expanded and updated coverage of crack closure and variable-amplitude fatigue Updated solutions manual In addition to these enhancements, *Fracture Mechanics: Fundamentals and Applications, Third Edition* also includes detailed mathematical derivations in appendices at the end of applicable chapters; recent developments in laboratory testing, application to structures, and computational methods; coverage of micromechanisms of fracture; and more than 400 illustrations. This reference continues to be a necessity on the desk of anyone involved with fracture mechanics.

*Applied Optimal Design Mechanical and Structural Systems* Edward J. Haug & Jasbir S. Arora This computer-aided design text presents and illustrates techniques for optimizing the design of a wide variety of mechanical and structural systems through the use of nonlinear programming and optimal control theory. A state space method is adopted that incorporates the system model as an integral part of the design formulations. Step-by-step numerical algorithms are given for each method of optimal design. Basic properties of the equations of mechanics are used to carry out design sensitivity analysis and optimization, with numerical efficiency and generality that is in most cases an order of magnitude faster in digital computation than applications using standard nonlinear programming methods. 1979 *Optimum Design of Mechanical Elements, 2nd Ed.* Ray C. Johnson The two basic optimization techniques, the method of optimal design (MOD) and automated optimal design (AOD), discussed in this valuable work can be applied to the optimal design of mechanical elements commonly found in machinery, mechanisms, mechanical assemblages, products, and structures. The many illustrative examples used to explicate these techniques include such topics as tensile bars, torsion bars, shafts in combined loading, helical and spur gears, helical springs, and hydrostatic journal bearings. The author covers curve fitting, equation simplification, material properties, and failure theories, as well as the effects of manufacturing errors on product performance and the need for a factor of safety in design work. 1980 *Globally Optimal Design* Douglass J. Wilde Here are new analytic optimization procedures effective where numerical methods either take too long or do not provide correct answers. This book uses mathematics sparingly, proving only results generated by examples. It defines simple design methods guaranteed to give the global, rather than any local, optimum through computations easy enough to be done on a manual calculator. The author confronts realistic situations: determining critical constraints; dealing with negative contributions; handling power function; tackling logarithmic and exponential nonlinearities; coping with standard sizes and indivisible components; and resolving conflicting objectives and logical restrictions. Special mathematical structures are exposed and used to solve design problems. 1978

This book is intended to serve as core text or handy reference on two key areas of metallic materials: (i) mechanical behavior and properties evaluated by mechanical testing; and (ii) different types of metal working or forming operations to produce useful shapes. The book consists of 16 chapters which are divided into two parts. The first part contains nine chapters which describe tension (including elastic stress – strain relation, relevant theory of plasticity, and strengthening methods), compression, hardness, bending, torsion – pure shear, impact loading, creep and stress rupture, fatigue, and fracture. The second part is composed of seven chapters and covers fundamentals of mechanical working, forging, rolling, extrusion, drawing of flat strip, round bar, and tube, deep drawing, and high-energy rate forming. The book comprises an exhaustive description of mechanical properties evaluated by testing of metals and metal working in sufficient depth and with reasonably wide coverage. The book is written in an easy-to-understand manner and includes many solved problems. More than 150 numerical problems and many multiple choice questions as exercise along with their answers have also been provided. The mathematical analyses are well elaborated without skipping any intermediate steps. Slab method of analysis or free-body equilibrium approach is used for the analytical treatment of mechanical working processes. For hot working processes, different frictional conditions (sliding, sticking and mixed sticking–sliding) have been considered to estimate the deformation loads. In addition to the slab method of analysis, this book also contains slip-line field theory, its application to the static system, and the steady state motion, Further, this book includes upper-bound theorem, and upper-bound solutions for indentation, compression, extrusion and strip drawing. The book can be used to teach graduate and undergraduate courses offered to students of mechanical, aerospace, production, manufacturing and metallurgical engineering disciplines. The book can also be used for metallurgists and practicing engineers in industry and development courses in the metallurgy and metallic manufacturing industries.

Second edition of successful materials science text for final year undergraduate and graduate students.

This highly accessible book provides analytical methods and guidelines for solving vibration problems in industrial plants and demonstrates their practical use through case histories from the author's personal experience in the mechanical engineering industry. It takes a simple, analytical approach to the subject, placing emphasis on practical applicability over theory, and covers both fixed and rotating equipment, as well as pressure vessels. It is an ideal guide for readers with diverse experience, ranging from undergraduate students to mechanics and professional engineers.

A compilation of research in fatigue design, prediction, and assessment *Fatigue Design* is a collection of research presented at the 1993 International Symposium on Fatigue Design. Detailing the latest findings and most current research, this book features papers on a variety of pertinent topics, including the quantification of service load for fatigue life predictions, identification of stress states and failure modes, assessment of residual life in damaged components, and more. Special attention is paid to the need for simple and reliable prediction tools to help better ensure adequate strength at the design stage. In addition to lightweight design, the methods of fatigue strength are applied above all for economic reasons or for energy preservation. Components can thus be designed more precisely to the loads and operating time. With the least possible use of materials, components can thus be utilized to a greater extent, lift load reserves, and reduce costs. Increasingly, engineers in the fields of development, design, simulation or research, need this fatigue knowledge to design their components. To ensure quick and easy training, this book focuses on the most important methods and limits itself to only the necessary mathematics. For an understandable placement of the contents, many illustrations are used. In addition, complicated facts are explained by practical examples. To strengthen the understanding of the theory, it is also supplemented by extensive practical exercises. Each chapter closes with a short summary. For an easy application of the methods you will find useful Excel tools That is why this book was created: - to focus on important methods on fatigue, - to analyze Simulation results, - to supplement the theoretical methods with material and calculation data, - to offer a quick introduction in the Finite Element Analysis- for easy understanding through various illustrations, - to provide convenient Excel tools for easy applicat

Papers presented at the ASTM Symposium on Multiaxial Fatigue, held in San Diego, November 1991, to communicate the most recent international advances in multiaxial cyclic deformation and fatigue

research as well as applications to component analysis and design. The 24 papers are grouped into five ca

The most comprehensive text and reference available on the study of random vibrations, this book was designed for graduate students and mechanical, structural, and aerospace engineers. In addition to coverage of background topics in probability, statistics, and random processes, it develops methods for analyzing and controlling random vibrations. 1995 edition.

Covering the essential aspects of the corrosion behavior of metals in aqueous environments, this book is designed with the flexibility needed for use in courses for upper-level undergraduate and graduate students, for concentrated courses in industry, for individual study, and as a reference book.

Cyclic Plasticity of Metals: Modeling Fundamentals and Applications provides an exhaustive overview of the fundamentals and applications of various cyclic plasticity models including forming and spring back, notch analysis, fatigue life prediction, and more. Covering metals with an array of different structures, such as hexagonal close packed (HCP), face centered cubic (FCC), and body centered cubic (BCC), the book starts with an introduction to experimental macroscopic and microscopic observations of cyclic plasticity and then segues into a discussion of the fundamentals of the different cyclic plasticity models, covering topics such as kinematics, stress and strain tensors, elasticity, plastic flow rule, and an array of other concepts. A review of the available models follows, and the book concludes with chapters covering finite element implementation and industrial applications of the various models. Reviews constitutive cyclic plasticity models for various metals and alloys with different cell structures (cubic, hexagonal, and more), allowing for more accurate evaluation of a component's performance under loading Provides real-world industrial context by demonstrating applications of cyclic plasticity models in the analysis of engineering components Overview of latest models allows researchers to extend available models or develop new ones for analysis of an array of metals under more complex loading conditions

Fundamentals of Metal Fatigue Analysis Pearson College Division

Understand why fatigue happens and how to model, simulate, design and test for it with this practical, industry-focused reference Written to bridge the technology gap between academia and industry, the Metal Fatigue Analysis Handbook presents state-of-the-art fatigue theories and technologies alongside more commonly used practices, with working examples included to provide an informative, practical, complete toolkit of fatigue analysis. Prepared by an expert team with extensive industrial, research and professorial experience, the book will help you to understand: Critical factors that cause and affect fatigue in the materials and structures relating to your work Load and stress analysis in addition to fatigue damage-the latter being the sole focus of many books on the topic How to design with fatigue in mind to meet durability requirements How to model, simulate and test with different materials in different fatigue scenarios The importance and limitations of different models for cost effective and efficient testing Whilst the book focuses on theories commonly used in the automotive industry, it is also an ideal resource for engineers and analysts in other disciplines such as aerospace engineering, civil engineering, offshore engineering, and industrial engineering. The only book on the market to address state-of-the-art technologies in load, stress and fatigue damage analyses and their application to engineering design for durability Intended to bridge the technology gap between academia and industry-written by an expert team with extensive industrial, research and professorial experience in fatigue analysis and testing An advanced mechanical engineering design handbook focused on the needs of professional engineers within automotive, aerospace and related industrial disciplines

Comprehensive in scope and readable, this book explores the methods used by engineers to analyze and predict the mechanical behavior of materials. Author Norman E. Dowling provides thorough coverage of materials testing and practical methods for forecasting the strength and life of mechanical parts and structural members.

The sections in this book are devoted to new approaches and usages of stainless steels, the influence of the environments on the behavior of certain classes of steels, new structural concepts to understand some fatigue processes, new insight on strengthening mechanisms, and toughness in microalloyed steels. The kinetics during tempering in low-alloy steels is also discussed through a new set-up that uses a modified Avrami formalism.

Discusses applications of failures and evaluation techniques to a variety of industries. \* Presents a unified approach using two key elements of structural design.

This textbook, suitable for students, researchers and engineers, gathers the experience of more than 20 years of teaching fracture mechanics, fatigue and corrosion to professional engineers and running experimental tests and verifications to solve practical problems in engineering applications. As such, it is a comprehensive blend of fundamental knowledge and technical tools to address the issues of fatigue and corrosion. The book initiates with a systematic description of fatigue from a phenomenological point of view, since the early signs of submicroscopic damage in few surface grains and continues describing, step by step, how these precursors develop to become mechanically small cracks and, eventually, macrocracks whose growth is governed by fracture mechanics. But fracture mechanics is also introduced to analyze stress corrosion and corrosion assisted fatigue in a rather advanced fashion. The author dedicates a particular attention to corrosion starting with an electrochemical treatment that mechanical engineers with a rather limited knowledge of electrochemistry will well digest without any pain. The electrochemical introduction is considered an essential requirement to the full understanding of corrosion that is essentially an electrochemical process. All stress corrosion aspects are treated, from the generalized film rupture-anodic dissolution process that is the base of any corrosion mechanism to the aggression occurring in either mechanically or thermally sensitized alloys up to the universe of hydrogen embrittlement, which is described in all its possible modes of appearance. Multiaxial fatigue and out-of-phase loading conditions are treated in a rather comprehensive manner together with damage progression and accumulation that are not linear processes. Load spectra are analyzed also in the frequency domain using the Fourier transform in a rather elegant fashion full of applications that are generally not considered at all in fatigue textbooks, yet they deserve a special place and attention. The issue of fatigue cannot be treated without a probabilistic approach unless the designer accepts the shame of one-out-of-two pieces failure. The reader is fully introduced to the most promising and advanced analytical tools that do not require a normal or lognormal distribution of the experimental data, which is the most common case in fatigue. But the probabilistic approach is also used to introduce the fundamental issue of process volume that is the base of any engineering application of fatigue, from the probability of failure to the notch effect, from the metallurgical variability and size effect to the load type effect. Fractography plays a fundamental role in the post mortem analysis of fatigue and corrosion failures since it can unveil the mystery encrypted in any failure.

The book provides a comprehensive overview of electromigration and its effects on the reliability of electronic circuits. It introduces the physical process of electromigration, which gives the reader the requisite understanding and knowledge for adopting appropriate counter measures. A comprehensive set of options is presented for modifying the present IC design methodology to prevent electromigration. Finally, the authors show how specific effects can be exploited in present and future technologies to reduce electromigration's negative impact on circuit reliability.

Failures of many mechanical components in service result from fatigue. The cracks which grow may either originate from some pre-existing macroscopic defect, or, if the component is of high integrity but highly stressed, a region of localized stress concentration. In turn, such concentrators may be caused by some minute defect, such as a tiny inclusion, or inadvertent machining damage. Another source of surface damage which may exist between notionally 'bonded' components is associated with minute relative motion along the interface, brought about usually by cyclic tangential loading. Such fretting damage is quite insidious, and may lead to many kinds of problems such as wear, but it is its influence on the promotion of embryo cracks with which we are concerned here. When the presence of fretting is associated with decreased fatigue performance the effect is known as fretting fatigue. Fretting fatigue is a subject drawing equally on materials science and applied mechanics, but it is the intention in this book to concentrate attention entirely on the latter aspects, in a search for the quantification of the influence of fretting on both crack nucleation and propagation. There have been very few previous texts in this area, and the present volume seeks to cover five principal areas; (a) The modelling of contact problems including partial slip under tangential loading, which produces the surface damage. (b) The modelling of short cracks by rigorous methods which deal effectively with steep stress gradients, kinking and closure. (c) The experimental simulation of fretting fatigue.

Laser powder bed fusion of metals is a technology that makes use of a laser beam to selectively melt metal powder layer-by-layer in order to fabricate complex geometries in high performance materials. The technology is currently transforming aerospace and biomedical manufacturing and its adoption is widening into other industries as well, including automotive, energy, and traditional manufacturing. With an increase in design freedom brought to bear by additive manufacturing, new opportunities are emerging for designs not possible previously and in material systems that now provide sufficient performance to be qualified in end-use mission-critical applications. After decades of research and development, laser powder bed fusion is now enabling a new era of digitally driven manufacturing. Fundamentals of Laser Powder Bed Fusion of Metals will provide the fundamental principles in a broad range of topics relating to metal laser powder bed fusion. The target audience includes new users, focusing on graduate and undergraduate students; however, this book can also serve as a reference for experienced users as well, including senior researchers and engineers in industry. The current best practices are discussed in detail, as well as the limitations, challenges, and potential research and commercial opportunities moving forward. Presents laser powder bed fusion fundamentals, as well as their inherent challenges Provides an up-to-date summary of this advancing technology and its potential Provides a comprehensive textbook for universities, as well as a reference for industry Acts as quick-reference guide

Metal fatigue is an essential consideration for engineers and researchers who are looking at factors that cause metals to fail through stress, corrosion, etc. This is an English translation of a book originally published in Japan in 1993, with an additional two chapters on the fatigue failure of steels and the effect of surface roughness on fatigue strength. The methodology is based on important and reliable results and may be usefully applied to other fatigue problems not directly treated in this book.

The Light Metals series is widely recognized as the definitive source of information on new developments in aluminum production technology. This new volume presents proceedings from 2013's Light Metal Symposia, covering the latest research and technologies on such areas as alumina and bauxite, aluminum reduction technology, electrode technology for aluminum production, cast shop for aluminum production, aluminum processing aluminum alloys, and cost affordable titanium IV. It also includes papers from a keynote presentation session discussing impurities in the aluminum supply chain are also included.

Fatigue and fracture result in billions of dollars of damage each year. This book examines the various causes of fatigue including crack growth, defects, temperature, environmental, and corrosion.

"This book emphasizes the physical and practical aspects of fatigue and fracture. It covers mechanical properties of materials, differences between ductile and brittle fractures, fracture mechanics, the basics of fatigue, structural joints, high temperature failures, wear, environmentally-induced failures, and steps in the failure analysis process."--publishers website.

Metallurgical Failure Analysis: Techniques and Case Studies explores how components fail and what measures should be taken to avoid future failures. The book introduces the subject of failure analysis; covers the fundamentals and methodology of failure analysis, including fracture and fractography of metals and alloys and the tools and techniques used in a failure investigation; examines 37 case studies on high performance engineering components; features experimental results comprised of visual-, fractographic-, or metallographic- examination, hardness measurements and chemical analysis; includes illustrations and evidence obtained through test results to enhance understanding; and suggests suitable remedial measures when possible. The various case studies are classified according to the major causes of failures. The case studies pertain to: Improper Material Selection, Manufacturing Defects, Casting Defects, Overload, Fatigue, Corrosion Induced Failures, Hydrogen Embrittlement and Stress Corrosion Cracking, Wear and Elevated Temperature Failures. The book contains information gathered over three decades of the author's experience handling a variety of failure cases and will go a long way toward inspiring practicing failure analysts. The book is designed for scientists, metallurgists, engineers, quality control inspectors, professors and students alike. Explores the fundamentals and methodology of failure analysis Examines the major causes of component failures Teaches a systematic approach to investigation to determine the cause of a failure Features 37 case studies on high performance engineering components

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